

**DOC358 - TRANSFER PRESS BUYOFF CHECK LIST – PAGE 1 OF 2****Date:** \_\_\_\_\_**AZ job number:** \_\_\_\_\_**Customer part number:** \_\_\_\_\_ **Rev Lvl:** \_\_\_\_\_**Operation number:** \_\_\_\_\_**On floor inspection**

- |  |     |    |     |
|--|-----|----|-----|
| 1. Was tooling built and delivered as scheduled?   | Yes | No | N/A |
| 2. Are initial 25 pieces with layout samples approved?                                   | Yes | No | N/A |
| 3. Are all die sections, punches, buttons etc. stamped /etched w/material, R/C, Z-tool?  | Yes | No | N/A |
| 4. Are appropriate guards on all moving pads, parts, and springs?                        | Yes | No | N/A |
| 5. Are there any spools in stripers or pads?   | Yes | No | N/A |
| 6. Are all unnecessary sharp edges removed?  | Yes | No | N/A |
| 7. Are nitrogen pressure requirements stamped on die?                                    | Yes | No | N/A |
| 8. Is nitrogen hooked up to lowboy cc2000 and easily accessible? (i.e. In front of die?) | Yes | No | N/A |
| 9. Is the nitrogen pressure correct during run?  | Yes | No | N/A |
| 10. Is there a low nitrogen sensor installed?  | Yes | No | N/A |
| 11. Are die sets stamped with tonnage, material, size, weight, part number?              | Yes | No | N/A |
| 12. Are dies painted, red, labeled yellow up & total weight, with AZ tool number?        | Yes | No | N/A |
| 13. Is there a tag with ownership stamped on it?   | Yes | No | N/A |
| 14. Are dies that are interchangeable been made mistake proof / with tags?               | Yes | No | N/A |
| 15. Is the center lines of operation clearly marked?                                     | Yes | No | N/A |
| 16. Is blue panel available to inspect hard hits?  | Yes | No | N/A |
| 17. Are all radii even and polished?   | Yes | No | N/A |
| 18. Are cams fitted with a lock back facility?   | Yes | No | N/A |
| 19. Are there air hook ups in the back of die (s)?                                       | Yes | No | N/A |
| 20. Are there air hook ups in the back of die (s)?                                       | Yes | No | N/A |
| 21. Are dimension (s) and progression (s) correct?                                       | Yes | No | N/A |
| 22. Has the precision of the shut height been checked?                                   | Yes | No | N/A |
| 23. If there are locator rings, are they in the correct place?                           | Yes | No | N/A |
| 24. Are the clamp feet dimensions correct?   | Yes | No | N/A |

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**Date:** \_\_\_\_\_

**AZ job number:** \_\_\_\_\_

**On floor inspection**

- |   |     |    |     |
|---|-----|----|-----|
| 25. Are die pins vented?  | Yes | No | N/A |
| 26. Are there air release holes in the casting with pipes attached? | Yes | No | N/A |
| 27. Any welded details?   | Yes | No | N/A |
| 28. Any shims under or behind details?                              | Yes | No | N/A |

**Approval (signatures)**

**Tool Shop:** \_\_\_\_\_  
\_\_\_\_\_

**AZ Automotive:** \_\_\_\_\_  
\_\_\_\_\_