

DOC391 - ONE PAGE SET UP SHEET

Date: _____

AZ detail job number: _____

Die Number: _____

Operation Description: _____

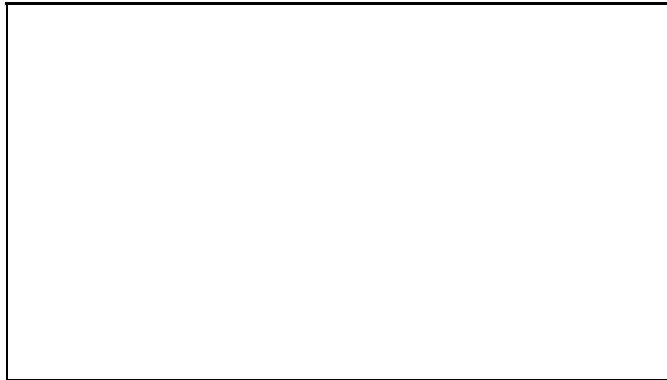
Blank Description

Material:

Gauge: _____

Width: _____

Pitch: _____



Sketch of blank. Show flow arrow and front of press

Tryout Press Information:

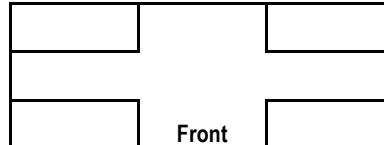
Type: _____

Tonnage: _____

Bed Size: _____

Stroke: _____

Shut Height: _____



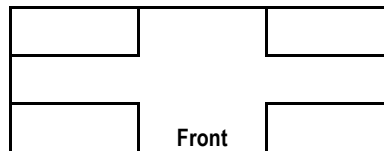
Parallelism: 4 corner readings

Tryout Tonnage Information:

Total Measured: _____

Nitrogen Pressure: _____

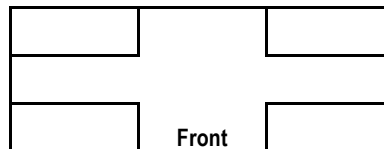
Air requirements **Yes** **No**



Tonnage: 4 corner readings

Lead check on stop blocks.

(Should read .050)



4 corner readings