

**DOC415 – TOOL TRIAL RUN**

**DATE:** \_\_\_\_\_ *Tool Shop Line Run* \_\_\_\_\_ *Home Line Run* \_\_\_\_\_

- This form documents the tool buy-off process. The signatures of the AZ Automotive representatives and tooling supplier are required to complete the buy-off process.
- This form should be filled out at the end of the tool run.

**Document All Issues Below**

**Platform:** \_\_\_\_\_

**Part Description:** \_\_\_\_\_

**AZ Job Number:** \_\_\_\_\_

**Customer Part Number:** \_\_\_\_\_

**Customer Engineering change level:** \_\_\_\_\_

**Tooling Supplier:** \_\_\_\_\_

**Have the AZ Tooling Standards been followed and verified?** YES / NO

**Trial Run Start Time** : \_\_\_\_\_

**Trial Run End Time** : \_\_\_\_\_

**Length of Run Time** : Hours \_\_\_\_\_ Minutes \_\_\_\_\_

**Quantity of Qualified Approved Parts Run:** \_\_\_\_\_

**Run Rate Observed** : \_\_\_\_\_ Strokes per Minute (Average)

**Are the first ten parts acceptable?** Visually? YES / NO

**Quantity over Checking Fixture?** \_\_\_\_\_ YES / NO

**Are 100 consecutive parts acceptable?** Visually? YES / NO

**Quantity over Checking Fixture?** \_\_\_\_\_ YES / NO

**Were 300 parts run? If not, why?** Visually? YES / NO

**Quantity over Checking Fixture?** \_\_\_\_\_ YES / NO

**Were there any process concerns during Try-Out Run?** YES / NO

**Die the Try-Out run:** Pass Fail

If yes, document all issues and attach.

**Approval:** (Sign only if approved)

**AZ Automotive**

Plant Manufacturing Engineer: \_\_\_\_\_

Quality Engineer: \_\_\_\_\_

**Supplier**

Tool Engineer: \_\_\_\_\_

Quality Engineer: \_\_\_\_\_

**Issues Encountered:** *(Attach additional notes on blank paper, if needed)*

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